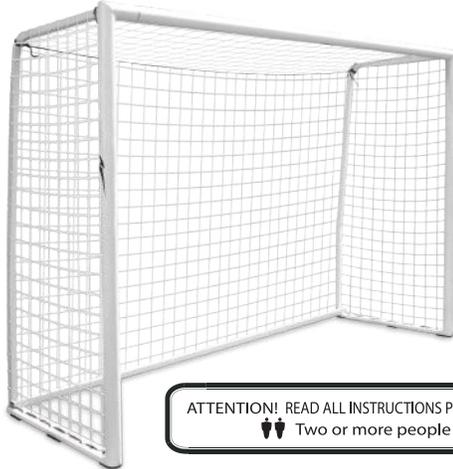




# 6'x9' FUTSAL GOAL (SA-GEF609)



**ATTENTION!** READ ALL INSTRUCTIONS PRIOR TO ASSEMBLY.  
Two or more people required.

PARTS	QUANTITY	PARTS	QUANTITY
CROSSBAR	1	NET	1
SIDE POSTS	2	NET STRING	1
CROSSBAR BOLTS	4	NET STRING EYE BOLTS	2
CROSSBAR WASHERS	4	NET STRING NUTS	2
BACK BOTTOM BAR ("BBB")	1	ANCHOR BAGS	4
BBB BOLTS	2	ANCHOR NAILS	4
BBB LARGE WASHER	4		
ALLEN WRENCH	1		

1. Lay crossbar on the field with net attachment system flat side facing up.
2. Make sure that the flat side of the top and side posts are aligned. Insert side post into crossbar using anti-rust lubricant.

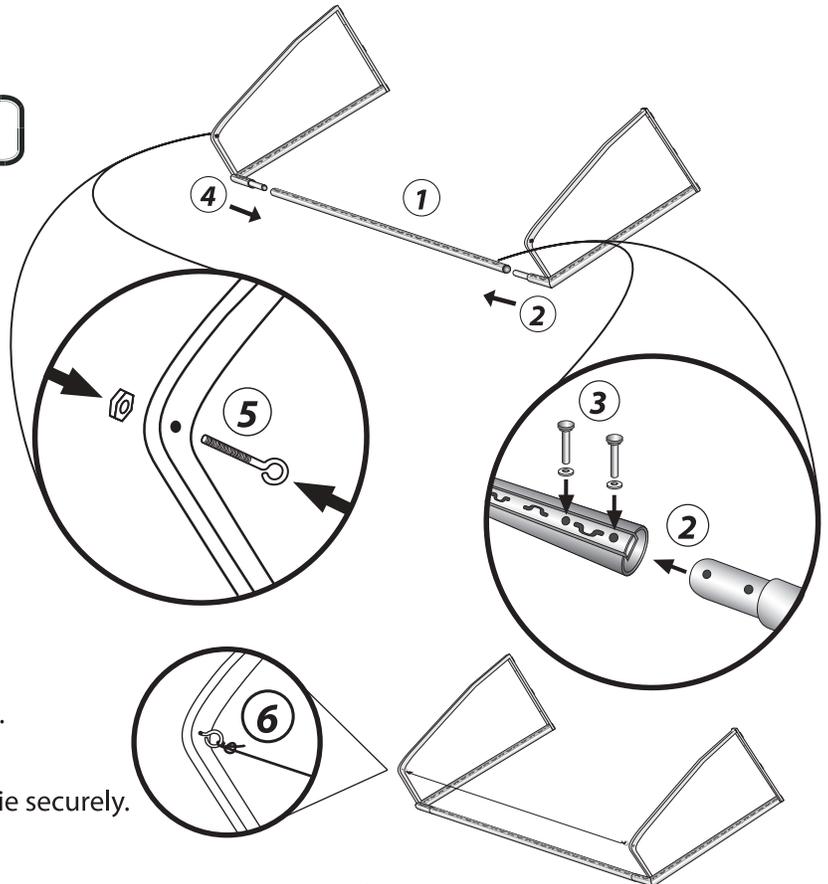
3. Insert bolts and tighten.

NOTE: Do not overtighten or damage may occur.

4. Repeat steps #2-3 on opposite side.

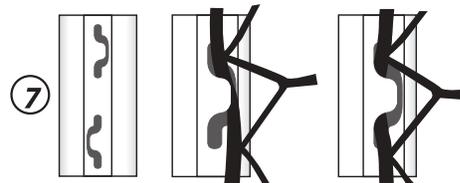
5. Screw in eye bolts to top rear corner of each arm.

6. Thread cord from one eye bolt to the other and tie securely.



## ATTACH THE NET

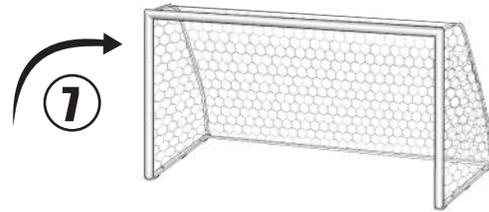
7. Net Attachment System: Insert net into slots. Make sure to stretch the net evenly.



## SAFETY INSTRUCTIONS:

PLEASE READ CAREFULLY Check for structural integrity and proper connecting hardware before every use. Replace damage or missing parts or fasteners immediately. Securely anchor or counterweight movable goals at ALL times. Always instruct players, managers, coaches, trainers, teachers, maintenance and all other personnel who might come into contact with the goal on the safe handling of and potential dangers associated with movable soccer goals. Always exercise extreme caution when moving goals and allow adequate manpower to move goal of varied sizes and weights. Movable soccer goals should only be moved by authorized and trained personnel. NEVER allow anyone to climb on the net or goal framework. Movable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area. Remove nets when goals are not in use. Most of the tipover injuries occurred when goals were unattended. Anchor or chain one goal to another, to itself in a folded down position, or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goal in a place where children cannot have access to them. Fully disassemble goals for seasonal storage.

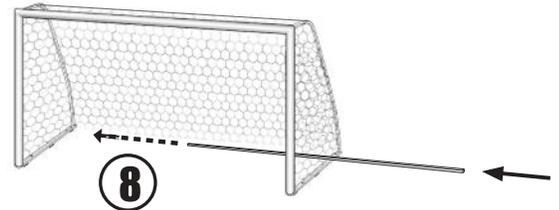
7. With 3 or more people stand goal on its base.



### ATTACH BACK BOTTOM BARS

8. Thread bar through the net.

9. Secure back bottom bar to goal bases using the bolts and washers included.



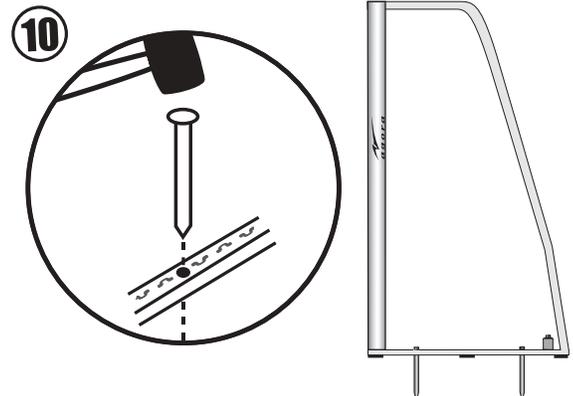
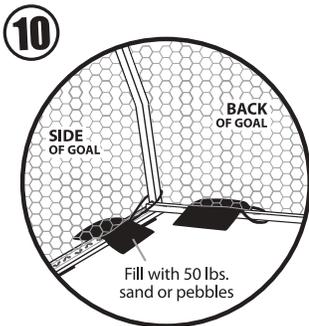
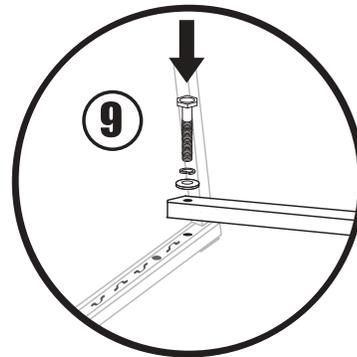
### ANCHOR THE GOAL

10. Place goal at desired location and anchor with either anchor bags or ground anchors.

**-Anchor Bags:** Fill each to at least 40 lbs each, place as close to corners as possible, and secure to goal with straps.

**-Anchor Nails:**

1. Set goal in desired area and insert anchor nails with a mallet.



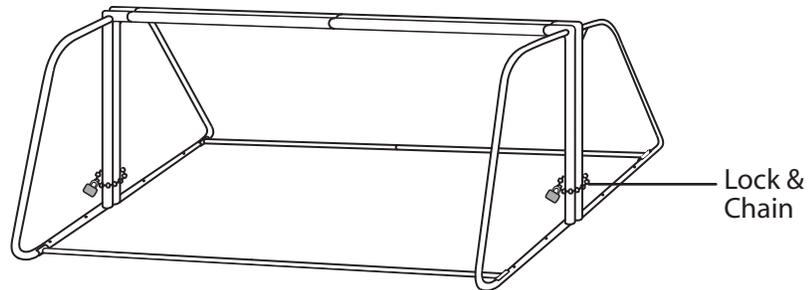
### SAFETY INSTRUCTIONS:

PLEASE READ CAREFULLY Check for structural integrity and proper connecting hardware before every use. Replace damage or missing parts or fasteners immediately. Securely anchor or counterweight movable goals at ALL times. Always instruct players, managers, coaches, trainers, teachers, maintenance and all other personnel who might come into contact with the goal on the safe handling of and potential dangers associated with movable soccer goals. Always exercise extreme caution when moving goals and allow adequate manpower to move goal of varied sizes and weights. Movable soccer goals should only be moved by authorized and trained personnel. NEVER allow anyone to climb on the net or goal framework. Movable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area. Remove nets when goals are not in use. Most of the tipover injuries occurred when goals were unattended. Anchor or chain one goal to another, to itself in a folded down position, or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goal in a place where children cannot have access to them. Fully disassemble goals for seasonal storage.

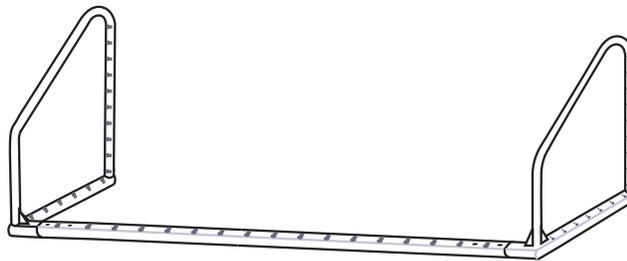
**Goal tipover can cause serious injury or even death. Most cases occurred when goals were left unattended.**

**When not in use, remove net and store using one of the below methods.  
Fully disassemble for seasonal storage.**

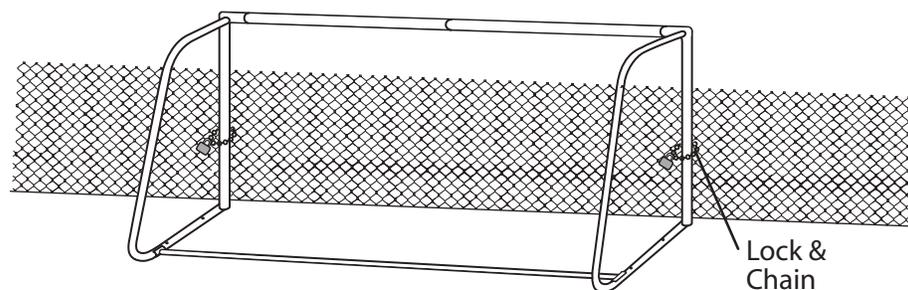
1. Anchor or chain one goal to another



2. Fold goals face down



3. Chain Goals to a nearby fence or other sturdy structure.



**! SAFETY INSTRUCTIONS** Check for structural integrity and proper connecting hardware before every use. Replace damage or missing parts or fasteners immediately. Securely anchor or counterweight movable goals at ALL times. Always instruct players, managers, coaches, trainers, teachers, maintenance and all other personnel who might come into contact with the goal on the safe handling of and potential dangers associated with movable soccer goals. Always exercise extreme caution when moving goals and allow adequate manpower to move goal of varied sizes and weights. Movable soccer goals should only be moved by authorized and trained personnel. NEVER allow anyone to climb on the net or goal framework. Movable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area. Remove nets when goals are not in use. Most of the tipover injuries occurred when goals were unattended. Anchor or chain one goal to another, to itself in a folded down position, or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goal in a place where children cannot have access to them. Fully disassemble goals for seasonal storage.